



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4030-041
Job Sheet 174781



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Stores/Pkg-1		18-4-18
100	Packaging	1 pcs	4/17/18	4/17/18	0.00	0.00	Packaging1-4		18-4-18
110	HandFinish	1 pcs	4/18/18	4/18/18	0.00	1.03	HandFinish4		18-4-18
120	QC	1 pcs	4/18/18	4/18/18	0.00	0.00	QC5		38 DAS
130	Packaging	1 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-2		9-89 58
140	QC21-SA	1 Ea	4/18/18	4/18/18	0.00	0.00	QC21		9-89

DAS
21
9-89

APR 17 2018



Container No: S061807



Part: D4030-041

Job No: 174781

Serial No/Batch: S061807

Revision:

Inspector:

Date: 04/17/18

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002562

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5049455
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt 5048378(Lx)	4 Ea (4 ea)	90-Start up Operation	5048378
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045772
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047896
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057745
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5042536
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5049481
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5043560
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052072
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5048613
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5055080
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5038764
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5027553
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015687
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5057522
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050052
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5038769
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5057606
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5056917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	139	0
	AN3-16A	2	132	0
	AN310-4	3	106	0
	AN310C4	2	58	0
	AN4-12	3	90	0
	AN5-17A	4	146	0
	D2530	1	27	0
	D2535	2	45	0
	D2537	2	102	0
	D3917-3	6	51	0
	D3953-17	2	63	0
	D3953-19	1	56	0
	D3953-21	1	48	0
	D3953-3	2	33	0
	D3953-7	2	48	0
	D3953-9	2	51	0
	D3969-3	1	4	0
	MS21042L3	6	2,700	0
	MS21042L5	4	722	0
	MS24665-151	3	84	0
	MS24665-300	2	142	0
	NAS1149C0432R	2	3,003	0
	NAS1149F0332P	8	2,125	0
	NAS1149F0432P	6	2,610	0
	NAS1149F0563P	4	125	0
110-HandFinish	D3913-041	1	6	0
	D3914-041	1	7	0

Part Specifications

Specifications could not be found.